



May 17, 2017

Tom Moe USS Corporation P.O. Box 417 8771 Park Ridge Dr Mountain Iron, MN 55768

RE: Project: USS MinnTac NPDES-LINE 3 Wk1

Pace Project No.: 1286782

Dear Tom Moe:

Enclosed are the analytical results for sample(s) received by the laboratory on May 03, 2017. The results relate only to the samples included in this report. Results reported herein conform to the most current, applicable TNI/NELAC standards and the laboratory's Quality Assurance Manual, where applicable, unless otherwise noted in the body of the report.

If you have any questions concerning this report, please feel free to contact me.

Sincerely,

Melisa M Woods

Massia Wirds

melisa.woods@pacelabs.com

(218)742-1042

Project Manager

Enclosures

cc: Terri Sabetti, NTS







CERTIFICATIONS

Project: USS MinnTac NPDES-LINE 3 Wk1

Pace Project No.: 1286782

Virginia Minnesota Certification ID's

315 Chestnut Street, Virginia, MN 55792

California Certification #2973
Montana Certificate #CERT0103
California Certification #2973
Alaska Certification UST-107
Alaska Certification UST-107

Alaska Certification #MN01084

Arizona Department of Health Certification #AZ0785

Minnesota Dept of Health Certification #: 027-137-445

North Dakota Certification: # R-203 Wisconsin DNR Certification #: 998027470 WA Department of Ecology Lab ID# C1007

Nevada DNR #MN010842015-1

Oklahoma Department of Environmental Quality

California Certification #2973



SAMPLE SUMMARY

Project: USS MinnTac NPDES-LINE 3 Wk1

Pace Project No.: 1286782

Lab ID	Sample ID	Matrix	Date Collected	Date Received
1286782001	WS-002 Scrubber Make-Up	Water	05/03/17 09:40	05/03/17 13:00
1286782002	WS-003 Thickner Overflow	Water	05/03/17 09:30	05/03/17 13:00
1286782003	WS-003 Thichner overflow	Water	05/03/17 09:30	05/03/17 13:00

(218) 742-1042



SAMPLE ANALYTE COUNT

Project: USS MinnTac NPDES-LINE 3 Wk1

Pace Project No.: 1286782

Lab ID	Sample ID	Method	Analysts	Analytes Reported	Laboratory
1286782001	WS-002 Scrubber Make-Up	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V
1286782002	WS-003 Thickner Overflow	EPA 200.7	MAR	3	PASI-V
		EPA 300.0	DMB	1	PASI-V
1286782003	WS-003 Thichner overflow	EPA 300.0	DMB	2	PASI-V



ANALYTICAL RESULTS

Project: USS MinnTac NPDES-LINE 3 Wk1

Pace Project No.: 1286782

Date: 05/17/2017 03:17 PM

Sample: WS-002 Scrubber Make-Up	Lab ID:	1286782001	Collected	: 05/03/17	7 09:40	Received: 05/	03/17 13:00 Ma	atrix: Water	
			Report						
Parameters	Results	Units	Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qua
200.7 MET ICP, Lab Filtered	Analytical	Method: EPA	200.7 Prepar	ation Meth	od: EP/	A 200.7			
Calcium, Dissolved	108	mg/L	5.0	0.058	10	05/05/17 11:40	05/08/17 16:22	7440-70-2	
Magnesium, Dissolved	220	mg/L	5.0	0.64	10	05/05/17 11:40	05/08/17 16:22	7439-95-4	
Total Hardness, Dissolved	1180	mg/L	100	2.8	10	05/05/17 11:40	05/08/17 16:22		
300.0 IC Anions 28 Days	Analytical	Method: EPA	300.0						
Sulfate	871	mg/L	20.0	10.0	10		05/16/17 06:34	14808-79-8	
Sample: WS-003 Thickner Overflow	Lab ID:	1286782002	Collected	: 05/03/17	7 09:30	Received: 05/	/03/17 13:00 Ma	atrix: Water	
·			Report						
Parameters	Results	Units	Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qua
200.7 MET ICP, Lab Filtered	Analytical	Method: EPA	200.7 Prepar	ation Meth	od: EP/	A 200.7			
Calcium, Dissolved	593	mg/L	5.0	0.058	10	05/05/17 11:40	05/08/17 16:26	7440-70-2	
Magnesium, Dissolved	215	mg/L	5.0	0.64	10	05/05/17 11:40	05/08/17 16:26	7439-95-4	
Total Hardness, Dissolved	2370	mg/L	100	2.8	10	05/05/17 11:40	05/08/17 16:26		
300.0 IC Anions 28 Days	Analytical	Method: EPA	300.0						
Sulfate	1740	mg/L	40.0	20.0	20		05/16/17 06:57	14808-79-8	
Sample: WS-003 Thichner overflow	Lab ID:	1286782003	Collected	: 05/03/17	7 09:30	Received: 05/	/03/17 13:00 Ma	atrix: Water	
			Report						
Parameters	Results	Units	Limit	MDL	DF	Prepared	Analyzed	CAS No.	Qua
300.0 IC Anions 28 Days	Analytical	Method: EPA	300.0						
Chloride	561	mg/L	10.0	5.0	10		05/16/17 07:43	16887-00-6	
		-							



QUALITY CONTROL DATA

USS MinnTac NPDES-LINE 3 Wk1 Project:

Pace Project No.:

QC Batch Method:

1286782

QC Batch: 112866

EPA 200.7

Analysis Method:

EPA 200.7

Analysis Description:

Matrix: Water

200.7 MET Dissolved

Associated Lab Samples: 1286782001, 1286782002

METHOD BLANK: 445757

Associated Lab Samples:

Parameter

1286782001, 1286782002

Blank

Reporting Limit

50.6

49.7

445760

MS

86.9

76.3

Result

MDL 0.0058

Analyzed 05/08/17 14:52 Qualifiers

Calcium, Dissolved Magnesium, Dissolved

Magnesium, Dissolved

Calcium, Dissolved

Magnesium, Dissolved

Parameter

Parameter

mg/L mg/L

mg/L

1286799005

Result

Units

ND ND 0.50 0.50

0.064

05/08/17 14:52

% Rec

LABORATORY CONTROL SAMPLE: 445758

Spike Parameter Units Conc. Calcium, Dissolved mg/L

Units

mg/L

mg/L

Units

mg/L

Result 50 50

LCS

LCS % Rec 101

Limits Qualifiers 85-115

85-115

MATRIX SPIKE & MATRIX SPIKE DUPLICATE:

445759

38.5

28.0

MSD MS Spike

50

50

50

Spike Conc. Result

50

50

50

MSD MS

% Rec

97

99

MSD

% Rec

% Rec Limits

RPD RPD Qual 70-130 0 20

Max

MATRIX SPIKE & MATRIX SPIKE DUPLICATE:

445761

MSD

445762

106

98.6

86.9

76.0

Result

96 96

97

95

97

70-130 0

20

Qual

1286825002

MS Spike

Conc.

Spike Conc. Conc.

MS MSD Result Result

106

97.9

MS MSD % Rec % Rec

96

95

% Rec Limits

Max **RPD** RPD

70-130 0 20 70-130 20 1

Magnesium, Dissolved

Date: 05/17/2017 03:17 PM

Calcium, Dissolved

50 50.3 50 mg/L

58.0

Result

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.



QUALITY CONTROL DATA

Project: USS MinnTac NPDES-LINE 3 Wk1

Pace Project No.: 1286782

Date: 05/17/2017 03:17 PM

QC Batch: 113750 Analysis Method: EPA 300.0
QC Batch Method: EPA 300.0 Analysis Description: 300.0 IC Anions

Associated Lab Samples: 1286782001, 1286782002, 1286782003

METHOD BLANK: 448740 Matrix: Water

Associated Lab Samples: 1286782001, 1286782002, 1286782003

Parameter	Units	Blank Result	Reporting Limit	MDL	Analyzed	Qualifiers
Chloride	mg/L	ND	1.0	0.50	05/15/17 19:50	
Fluoride	mg/L	ND	0.10	0.050	05/15/17 19:50	
Sulfate	mg/L	ND	2.0	1.0	05/15/17 19:50	

LABORATORY CONTROL SAMPLE:	448741					
		Spike	LCS	LCS	% Rec	
Parameter	Units	Conc.	Result	% Rec	Limits	Qualifiers
Chloride	mg/L	50	53.2	106	90-110	
Fluoride	mg/L	5	5.0	101	90-110	
Sulfate	mg/L	50	52.5	105	90-110	

MATRIX SPIKE & MATRIX SPI	KE DUPLIC	CATE: 44874	2		448743							
			MS	MSD								
		1286612001	Spike	Spike	MS	MSD	MS	MSD	% Rec		Max	
Parameter	Units	Result	Conc.	Conc.	Result	Result	% Rec	% Rec	Limits	RPD	RPD	Qual
Chloride	mg/L	365	500	500	910	904	109	108	90-110	1	20	
Fluoride	mg/L	30.9	50	50	79.1	81.4	96	101	90-110	3	20	
Sulfate	mg/L	126	500	500	680	685	111	112	90-110	1	20	M6

MATRIX SPIKE & MATRIX SPIR	(E DUPLIC	CATE: 44874	4		448745							
			MS	MSD								
		1287028001	Spike	Spike	MS	MSD	MS	MSD	% Rec		Max	
Parameter	Units	Result	Conc.	Conc.	Result	Result	% Rec	% Rec	Limits	RPD	RPD	Qual
Chloride	mg/L	12.7	50	50	67.4	68.2	109	111	90-110	1	20	M1
Fluoride	mg/L	ND	5	5	5.0	5.1	100	101	90-110	1	20	
Sulfate	mg/L	492	500	500	1020	1050	105	112	90-110	3	20	M6

Results presented on this page are in the units indicated by the "Units" column except where an alternate unit is presented to the right of the result.

(218) 742-1042



QUALIFIERS

Project: USS MinnTac NPDES-LINE 3 Wk1

Pace Project No.: 1286782

DEFINITIONS

DF - Dilution Factor, if reported, represents the factor applied to the reported data due to dilution of the sample aliquot.

ND - Not Detected at or above adjusted reporting limit.

J - Estimated concentration above the adjusted method detection limit and below the adjusted reporting limit.

MDL - Adjusted Method Detection Limit.

PQL - Practical Quantitation Limit.

RL - Reporting Limit.

S - Surrogate

1,2-Diphenylhydrazine decomposes to and cannot be separated from Azobenzene using Method 8270. The result for each analyte is a combined concentration.

Consistent with EPA guidelines, unrounded data are displayed and have been used to calculate % recovery and RPD values.

LCS(D) - Laboratory Control Sample (Duplicate)

MS(D) - Matrix Spike (Duplicate)

DUP - Sample Duplicate

RPD - Relative Percent Difference

NC - Not Calculable.

SG - Silica Gel - Clean-Up

U - Indicates the compound was analyzed for, but not detected.

N-Nitrosodiphenylamine decomposes and cannot be separated from Diphenylamine using Method 8270. The result reported for each analyte is a combined concentration.

Pace Analytical is TNI accredited. Contact your Pace PM for the current list of accredited analytes.

TNI - The NELAC Institute.

LABORATORIES

PASI-V Pace Analytical Services - Virginia

ANALYTE QUALIFIERS

Date: 05/17/2017 03:17 PM

M1 Matrix spike recovery exceeded QC limits. Batch accepted based on laboratory control sample (LCS) recovery.

M6 Matrix spike and Matrix spike duplicate recovery not evaluated against control limits due to sample dilution.

(218) 742-1042



QUALITY CONTROL DATA CROSS REFERENCE TABLE

Project: USS MinnTac NPDES-LINE 3 Wk1

Pace Project No.: 1286782

Date: 05/17/2017 03:17 PM

Lab ID	Sample ID	QC Batch Method	QC Batch	Analytical Method	Analytical Batch
1286782001	WS-002 Scrubber Make-Up	EPA 200.7	112866	EPA 200.7	112938
1286782002	WS-003 Thickner Overflow	EPA 200.7	112866	EPA 200.7	112938
1286782001	WS-002 Scrubber Make-Up	EPA 300.0	113750		
1286782002	WS-003 Thickner Overflow	EPA 300.0	113750		
1286782003	WS-003 Thichner overflow	EPA 300.0	113750		

Pace Analytical

Section A
Required Client Information:
Company: USS Corporation

Section B

CHAIN-OF-CUSTODY / Analytical HO#: 1286782

The Chain-of-Custody is a LEGAL DOCUMENT. All re PM: MMW Due Date:

CLIENT: USS CORP

Section C
Invoice Information:
Attention:

Due Date: 05/17/17

							12	11	10	9	∞	7	o .	5	4	3	2	1	ITEM#		Keque	Phone:	Email:	Mt. Iron, I	Addres	Requir
						ADDITIONAL COMMENTS										WS dos Trickever	WS-003 Thickner Overflow	WS-002 Scrubber Make-Up	SAMPLE ID One Character per box. (A-Z, 0-9 /, -) Sample lds must be unique		Requested Due Date:	Fax		Mt. Iron, MN 55768	S: BO Box 417	Required Client Information:
					for	RELINQU										OVERFLOW WIT	WT	WI	MATRIX CODE (See valid code SAMPLE TYPE (G=GRAB Ca	s to left)	Project #:	ame:	Purchase Order #:	copy i.e.	Report to: Tom Moe	Ιž
SIGNATURE of SAMPLER:	PRINT Name of SAMPLER:	SAMPLER NAME AND SIGNATURE			mont	RELINQUISHED BY / AFFILIATION										V-115-37709:305-37109:30	5-377 09:308-31709:30	5-377 09:405-37709:40	START END	COLLECTED		NPDES-LINE 3 WARP WINE			Oe .	formation:
	SAMPLER:	ND SIGNATURE	705	7.67	5-377 13/00	DATE TIME							,			19:30	9539	04;5(SAMPLE TEMP AT COLLECTION # OF CONTAINERS Unpreserved	on	Pace Profile #:		Pace Quote:	Address:	Attention:	Invoice In
land or state	a w/maper la				8 an	AC													H2SO4 HNO3 HCI NaOH Na2S2O3 Methanol Other	Preservatives	ofile #:	lanager:	uote:	Address:	n:	Invoice Information:
DATE Signed:					m	CEPTED BY / AFFILIATION										×	×	×	Analyses Test LAB FILTERED: SO4 Lab FILTERED: Ca,Mg,Hard	Vednested		heather.zika@pacelabs.com,				CLIENT: USS CORP
5-377					5-3-17 1300 0	DATE TIME														Allalysis filtered (TM)						CORP
	ody ed er) ples	n			0.6 × N	SAMPLE CONDITIONS										830	LF,LF (202	LF,LF B	Residual Chlorine (Y/N)			State / Location		Regulatory Agency		 ¬
(Y/N)					×																No.		SHAROMER			P

Pace Analytical®

hold, incorrect preservative, out of temp, incorrect containers)

Document Name:

Sample Condition Upon Receipt Form

Document No.:

Document Revised: 15Mar2016

Page 1 of 1

Issuing Authority:

F-VM-C-001-Rev.10 Pace Virginia, Minnesota Quality Office

Sample Condition Client Nam Upon Receipt	me:			Project #	
Courier: Fed Ex	UPS	USPS		Client	WO#:1286782 PM: MMW
Tracking Number:					
Custody Seal on Cooler/Box Pres	ent? Yes	No	Seals I	ntact?	Yes No Optional: Proj. Due Date: Proj. Name:
Packing Material: Bubble W	∕rap □Bubble B	ags 🔲 N	one [Other:	TLC Temp Blank? Yes No
Thermometer Used: 1407	92808	Type of	Ice:	Wet [Blue None Samples on ice, cooling process has beg
Cooler Temp Read °C: 6, 3 Temp should be above freezing to				Date and	Biological Tissue Frozen? Yes No 11 Initials of Person Examining Contents: 5/3/17 Comments:
Chain of Custody Present?		Yes	□No	□N/A	1.
Chain of Custody Filled Out?		Yes	No	□N/A	2.
Chain of Custody Relinquished?		Yes	□No	□N/A	3.
Sampler Name and Signature on 0	COC?	Yes	□No	□N/A	4.
Samples Arrived within Hold Time	?	Yes	□No	□n/a	5. If Fecal: <8 hours >8, <24 hours >24 hours
Short Hold Time Analysis (<72 hr)?	Yes	No	□n/a	6.
Rush Turn Around Time Requeste	ed?	□Yes	No	□n/a	7.
Sufficient Volume?		Yes	□No	□N/A	8.
Correct Containers Used?		Yes	□No	□N/A	9.
-Pace Containers Used?		□Yes	□No	□N/A	
Containers Intact?		Yes	□No	□N/A	10.
Filtered Volume Received for Diss	olved Tests?	□Yes	No	□N/A	11. Note if sediment is visible in the dissolved containers. be f
Sample Labels Match COC?		Yes	□No	□N/A	12.
-Includes Date/Time/ID/Analys	is Matrix:				
All containers needing acid/base pathecked and documented in the pathecked and documented in t		Yes	□No	□n/a	See pH log for results and additional preservation documentation
Headspace in Methyl Mercury Co	ntainer	Yes	No	N/A	13.
Headspace in VOA Vials (>6mm)?		Yes	□No	□N/A	14.
Trip Blank Present?		Yes	No	□N/A	15.
Trip Blank Custody Seals Present? Pace Trip Blank Lot # (if purchased)		□Yes	□No	M N/A	
CLIENT NOTIFICATION/RESOLUTI				D	Field Data Required? ☐Yes ☐No Date/Time:
Person Contacted: Comments/Resolution: FECAL WAIVER ON FILE Project Manager Review:					